

RAY SMITH
INDEPENDENT CONSULTANT
FOOD SAFETY.FOOD QUALITY

Ray Smith has been involved in the food industry for almost 40 years. His early years were primarily focused on food quality & food safety in the cookie & cracker and candy manufacturing industries. Most recently Ray retired from United Sugars as Vice President, Quality & Warehousing after over 16 years' responsibility for various areas of quality & food safety for the enterprise, along with managing 3rd party transfer sites, co-packers, and warehouses, management of three United Sugars owned storage and transfer facilities, and led the safety efforts for United Sugars.

His last big achievement at United Sugars was as a member of the team to responsible for the design and implementation of the new United Sugars Montgomery, IL storage and transfer facility (known as "the dome"). Ray has implemented numerous transfer sites around the country for sugar and has worked with many nationally known food companies to optimize their unloading and transfer systems. Ray is currently trying to get in a little more fishing and smoke more cigars as he conducts a little consulting on the side.